

$19 + 1 \times 1 = \boxed{20}$

$19 + 18 \times 2 = \boxed{55}$

$7 + 6 \times 1 = \boxed{13}$

$8 + 2 \times 4 = \boxed{16}$

$3 + 8 \times 3 = \boxed{27}$

$8 + 18 \times 4 = \boxed{80}$

$18 + 7 \times 4 = \boxed{46}$

$4 + 16 \times 3 = \boxed{52}$

$1 + 13 \times 1 = \boxed{14}$

$7 + 17 \times 2 = \boxed{41}$

$6 + 12 \times 2 = \boxed{30}$

$1 + 17 \times 3 = \boxed{52}$

$17 + 14 \times 4 = \boxed{73}$

$4 + 9 \times 4 = \boxed{40}$

$10 + 16 \times 3 = \boxed{58}$

$19 + 12 \times 1 = \boxed{31}$

$3 + 4 \times 4 = \boxed{19}$

$14 + 15 \times 4 = \boxed{74}$

$18 + 4 \times 2 = \boxed{26}$

$9 + 1 \times 1 = \boxed{10}$

$4 + 2 \times 3 = \boxed{10}$

$1 + 10 \times 2 = \boxed{21}$

$8 + 12 \times 3 = \boxed{44}$

$10 + 10 \times 2 = \boxed{30}$