

$11 + 10 \times 4 = \boxed{51}$

$13 + 1 \times 2 = \boxed{15}$

$12 + 10 \times 4 = \boxed{52}$

$3 + 9 \times 4 = \boxed{39}$

$13 + 11 \times 3 = \boxed{46}$

$11 + 3 \times 2 = \boxed{17}$

$19 + 20 \times 4 = \boxed{99}$

$10 + 12 \times 4 = \boxed{58}$

$20 + 14 \times 2 = \boxed{48}$

$17 + 15 \times 1 = \boxed{32}$

$5 + 10 \times 1 = \boxed{15}$

$4 + 4 \times 1 = \boxed{8}$

$16 + 2 \times 2 = \boxed{20}$

$16 + 10 \times 2 = \boxed{36}$

$7 + 14 \times 4 = \boxed{63}$

$5 + 11 \times 3 = \boxed{38}$

$14 + 3 \times 3 = \boxed{23}$

$4 + 12 \times 1 = \boxed{16}$

$15 + 20 \times 2 = \boxed{55}$

$3 + 13 \times 2 = \boxed{29}$

$17 + 19 \times 3 = \boxed{74}$

$7 + 14 \times 1 = \boxed{21}$

$5 + 2 \times 2 = \boxed{9}$

$1 + 17 \times 2 = \boxed{35}$