

$19 + 12 \times 1 = \boxed{31}$

$6 + 8 \times 4 = \boxed{38}$

$8 + 8 \times 3 = \boxed{32}$

$18 + 10 \times 2 = \boxed{38}$

$17 + 15 \times 4 = \boxed{77}$

$12 + 5 \times 4 = \boxed{32}$

$1 + 19 \times 1 = \boxed{20}$

$16 + 9 \times 2 = \boxed{34}$

$16 + 13 \times 3 = \boxed{55}$

$6 + 8 \times 3 = \boxed{30}$

$20 + 10 \times 4 = \boxed{60}$

$11 + 2 \times 2 = \boxed{15}$

$1 + 5 \times 1 = \boxed{6}$

$15 + 11 \times 2 = \boxed{37}$

$2 + 19 \times 4 = \boxed{78}$

$5 + 18 \times 4 = \boxed{77}$

$4 + 3 \times 2 = \boxed{10}$

$14 + 16 \times 2 = \boxed{46}$

$14 + 9 \times 3 = \boxed{41}$

$8 + 14 \times 2 = \boxed{36}$

$9 + 7 \times 2 = \boxed{23}$

$8 + 18 \times 4 = \boxed{80}$

$17 + 17 \times 3 = \boxed{68}$

$20 + 19 \times 2 = \boxed{58}$