

$$18 + 3 \times 3 = \boxed{27} \quad 8 + 4 \times 1 = \boxed{12} \quad 5 + 1 \times 2 = \boxed{7}$$

$$18 + 11 \times 2 = \boxed{40} \quad 4 + 12 \times 4 = \boxed{52} \quad 3 + 8 \times 3 = \boxed{27}$$

$$18 + 15 \times 2 = \boxed{48} \quad 8 + 18 \times 1 = \boxed{26} \quad 9 + 6 \times 3 = \boxed{27}$$

$$8 + 15 \times 2 = \boxed{38} \quad 2 + 12 \times 2 = \boxed{26} \quad 7 + 5 \times 4 = \boxed{27}$$

$$15 + 6 \times 1 = \boxed{21} \quad 9 + 17 \times 3 = \boxed{60} \quad 16 + 6 \times 1 = \boxed{22}$$

$$16 + 2 \times 2 = \boxed{20} \quad 15 + 3 \times 4 = \boxed{27} \quad 1 + 19 \times 3 = \boxed{58}$$

$$7 + 3 \times 3 = \boxed{16} \quad 6 + 5 \times 1 = \boxed{11} \quad 13 + 17 \times 3 = \boxed{64}$$

$$10 + 13 \times 4 = \boxed{62} \quad 13 + 19 \times 1 = \boxed{32} \quad 16 + 3 \times 1 = \boxed{19}$$