

$4 + 13 \times 2 = \boxed{30}$

$5 + 13 \times 2 = \boxed{31}$

$17 + 20 \times 2 = \boxed{57}$

$6 + 15 \times 2 = \boxed{36}$

$13 + 11 \times 2 = \boxed{35}$

$20 + 12 \times 3 = \boxed{56}$

$7 + 10 \times 3 = \boxed{37}$

$17 + 20 \times 3 = \boxed{77}$

$14 + 13 \times 1 = \boxed{27}$

$14 + 7 \times 1 = \boxed{21}$

$13 + 11 \times 2 = \boxed{35}$

$17 + 10 \times 3 = \boxed{47}$

$11 + 20 \times 4 = \boxed{91}$

$12 + 11 \times 1 = \boxed{23}$

$11 + 19 \times 4 = \boxed{87}$

$5 + 13 \times 2 = \boxed{31}$

$16 + 2 \times 4 = \boxed{24}$

$10 + 9 \times 3 = \boxed{37}$

$11 + 18 \times 4 = \boxed{83}$

$12 + 6 \times 1 = \boxed{18}$

$12 + 20 \times 2 = \boxed{52}$

$14 + 12 \times 2 = \boxed{38}$

$10 + 5 \times 2 = \boxed{20}$

$19 + 18 \times 3 = \boxed{73}$