

$13 + 8 \times 3 = \boxed{37}$

$2 + 13 \times 2 = \boxed{28}$

$10 + 15 \times 4 = \boxed{70}$

$7 + 17 \times 3 = \boxed{58}$

$20 + 4 \times 4 = \boxed{36}$

$9 + 17 \times 3 = \boxed{60}$

$15 + 15 \times 4 = \boxed{75}$

$13 + 4 \times 2 = \boxed{21}$

$2 + 17 \times 1 = \boxed{19}$

$8 + 20 \times 2 = \boxed{48}$

$17 + 19 \times 2 = \boxed{55}$

$18 + 19 \times 1 = \boxed{37}$

$2 + 8 \times 3 = \boxed{26}$

$3 + 15 \times 2 = \boxed{33}$

$15 + 1 \times 4 = \boxed{19}$

$5 + 8 \times 3 = \boxed{29}$

$12 + 6 \times 2 = \boxed{24}$

$11 + 5 \times 3 = \boxed{26}$

$16 + 8 \times 4 = \boxed{48}$

$3 + 10 \times 3 = \boxed{33}$

$17 + 13 \times 3 = \boxed{56}$

$18 + 4 \times 4 = \boxed{34}$

$19 + 15 \times 2 = \boxed{49}$

$14 + 14 \times 4 = \boxed{70}$