

$2 + 15 \times 4 = \boxed{62}$

$6 + 2 \times 3 = \boxed{12}$

$7 + 7 \times 3 = \boxed{28}$

$1 + 13 \times 1 = \boxed{14}$

$17 + 20 \times 4 = \boxed{97}$

$16 + 1 \times 1 = \boxed{17}$

$16 + 7 \times 3 = \boxed{37}$

$10 + 12 \times 4 = \boxed{58}$

$10 + 14 \times 1 = \boxed{24}$

$9 + 2 \times 4 = \boxed{17}$

$5 + 3 \times 2 = \boxed{11}$

$11 + 1 \times 1 = \boxed{12}$

$2 + 18 \times 3 = \boxed{56}$

$12 + 18 \times 2 = \boxed{48}$

$12 + 10 \times 2 = \boxed{32}$

$7 + 7 \times 4 = \boxed{35}$

$8 + 2 \times 2 = \boxed{12}$

$20 + 11 \times 4 = \boxed{64}$

$6 + 14 \times 4 = \boxed{62}$

$6 + 8 \times 2 = \boxed{22}$

$11 + 8 \times 1 = \boxed{19}$

$18 + 16 \times 3 = \boxed{66}$

$3 + 11 \times 4 = \boxed{47}$

$10 + 14 \times 1 = \boxed{24}$