

$$13 + 7 \times 2 = \boxed{27}$$

$$14 + 5 \times 3 = \boxed{29}$$

$$19 + 10 \times 3 = \boxed{49}$$

$$19 + 2 \times 2 = \boxed{23}$$

$$10 + 11 \times 1 = \boxed{21}$$

$$20 + 12 \times 1 = \boxed{32}$$

$$16 + 18 \times 2 = \boxed{52}$$

$$9 + 6 \times 4 = \boxed{33}$$

$$3 + 8 \times 2 = \boxed{19}$$

$$4 + 20 \times 4 = \boxed{84}$$

$$2 + 16 \times 1 = \boxed{18}$$

$$16 + 8 \times 4 = \boxed{48}$$

$$15 + 18 \times 2 = \boxed{51}$$

$$11 + 1 \times 4 = \boxed{15}$$

$$15 + 19 \times 2 = \boxed{53}$$

$$20 + 16 \times 4 = \boxed{84}$$

$$18 + 13 \times 1 = \boxed{31}$$

$$17 + 18 \times 4 = \boxed{89}$$

$$3 + 12 \times 2 = \boxed{27}$$

$$12 + 8 \times 2 = \boxed{28}$$

$$18 + 12 \times 1 = \boxed{30}$$

$$8 + 6 \times 3 = \boxed{26}$$

$$4 + 12 \times 1 = \boxed{16}$$

$$12 + 13 \times 4 = \boxed{64}$$