

$15 + 10 \times 1 = \boxed{25}$

$20 + 7 \times 2 = \boxed{34}$

$7 + 13 \times 1 = \boxed{20}$

$14 + 9 \times 3 = \boxed{41}$

$8 + 11 \times 3 = \boxed{41}$

$11 + 5 \times 2 = \boxed{21}$

$13 + 1 \times 1 = \boxed{14}$

$12 + 16 \times 4 = \boxed{76}$

$1 + 10 \times 3 = \boxed{31}$

$5 + 9 \times 1 = \boxed{14}$

$13 + 3 \times 1 = \boxed{16}$

$11 + 6 \times 4 = \boxed{35}$

$19 + 7 \times 4 = \boxed{47}$

$7 + 11 \times 2 = \boxed{29}$

$4 + 16 \times 2 = \boxed{36}$

$12 + 8 \times 1 = \boxed{20}$

$14 + 14 \times 1 = \boxed{28}$

$12 + 14 \times 3 = \boxed{54}$

$16 + 4 \times 2 = \boxed{24}$

$6 + 19 \times 1 = \boxed{25}$

$9 + 10 \times 4 = \boxed{49}$

$8 + 12 \times 4 = \boxed{56}$

$5 + 4 \times 2 = \boxed{13}$

$14 + 7 \times 2 = \boxed{28}$