

$7 + 15 \times 2 = \boxed{37}$

$5 + 8 \times 3 = \boxed{29}$

$13 + 4 \times 3 = \boxed{25}$

$7 + 11 \times 2 = \boxed{29}$

$18 + 20 \times 2 = \boxed{58}$

$11 + 16 \times 1 = \boxed{27}$

$12 + 3 \times 4 = \boxed{24}$

$1 + 12 \times 4 = \boxed{49}$

$4 + 2 \times 1 = \boxed{6}$

$8 + 2 \times 2 = \boxed{12}$

$8 + 5 \times 3 = \boxed{23}$

$15 + 20 \times 4 = \boxed{95}$

$7 + 1 \times 2 = \boxed{9}$

$3 + 1 \times 4 = \boxed{7}$

$19 + 6 \times 2 = \boxed{31}$

$11 + 3 \times 2 = \boxed{17}$

$1 + 8 \times 3 = \boxed{25}$

$9 + 15 \times 3 = \boxed{54}$

$14 + 12 \times 2 = \boxed{38}$

$18 + 20 \times 1 = \boxed{38}$

$9 + 4 \times 3 = \boxed{21}$

$14 + 18 \times 1 = \boxed{32}$

$11 + 18 \times 1 = \boxed{29}$

$18 + 17 \times 2 = \boxed{52}$