

$14 + 20 \times 4 = \boxed{94}$

$14 + 6 \times 3 = \boxed{32}$

$14 + 3 \times 2 = \boxed{20}$

$17 + 13 \times 1 = \boxed{30}$

$3 + 18 \times 4 = \boxed{75}$

$10 + 16 \times 1 = \boxed{26}$

$8 + 11 \times 3 = \boxed{41}$

$2 + 4 \times 1 = \boxed{6}$

$17 + 19 \times 4 = \boxed{93}$

$13 + 15 \times 4 = \boxed{73}$

$1 + 18 \times 2 = \boxed{37}$

$13 + 2 \times 1 = \boxed{15}$

$1 + 4 \times 2 = \boxed{9}$

$10 + 18 \times 1 = \boxed{28}$

$11 + 20 \times 2 = \boxed{51}$

$12 + 18 \times 3 = \boxed{66}$

$7 + 3 \times 1 = \boxed{10}$

$15 + 7 \times 4 = \boxed{43}$

$6 + 3 \times 2 = \boxed{12}$

$8 + 7 \times 1 = \boxed{15}$

$18 + 16 \times 2 = \boxed{50}$

$15 + 16 \times 3 = \boxed{63}$

$4 + 3 \times 3 = \boxed{13}$

$3 + 19 \times 1 = \boxed{22}$