

$3 + 13 \times 2 = \boxed{29}$

$1 + 10 \times 4 = \boxed{41}$

$14 + 13 \times 2 = \boxed{40}$

$7 + 6 \times 2 = \boxed{19}$

$4 + 4 \times 2 = \boxed{12}$

$4 + 20 \times 1 = \boxed{24}$

$17 + 6 \times 1 = \boxed{23}$

$20 + 14 \times 3 = \boxed{62}$

$14 + 11 \times 3 = \boxed{47}$

$7 + 2 \times 4 = \boxed{15}$

$2 + 11 \times 2 = \boxed{24}$

$12 + 12 \times 2 = \boxed{36}$

$16 + 15 \times 2 = \boxed{46}$

$16 + 10 \times 4 = \boxed{56}$

$6 + 3 \times 4 = \boxed{18}$

$4 + 9 \times 1 = \boxed{13}$

$2 + 5 \times 3 = \boxed{17}$

$7 + 8 \times 1 = \boxed{15}$

$18 + 8 \times 4 = \boxed{50}$

$7 + 2 \times 3 = \boxed{13}$

$16 + 2 \times 2 = \boxed{20}$

$4 + 7 \times 4 = \boxed{32}$

$15 + 2 \times 4 = \boxed{23}$

$20 + 1 \times 2 = \boxed{22}$