

$$14 + 11 \times 3 = \boxed{47} \quad 10 + 6 \times 3 = \boxed{28} \quad 3 + 15 \times 2 = \boxed{33}$$

$$16 + 9 \times 2 = \boxed{34} \quad 11 + 3 \times 4 = \boxed{23} \quad 10 + 14 \times 2 = \boxed{38}$$

$$20 + 4 \times 2 = \boxed{28} \quad 7 + 3 \times 2 = \boxed{13} \quad 8 + 17 \times 1 = \boxed{25}$$

$$7 + 7 \times 4 = \boxed{35} \quad 19 + 1 \times 1 = \boxed{20} \quad 4 + 10 \times 3 = \boxed{34}$$

$$7 + 13 \times 4 = \boxed{59} \quad 6 + 17 \times 4 = \boxed{74} \quad 19 + 2 \times 1 = \boxed{21}$$

$$6 + 16 \times 4 = \boxed{70} \quad 2 + 3 \times 1 = \boxed{5} \quad 3 + 7 \times 3 = \boxed{24}$$

$$8 + 12 \times 3 = \boxed{44} \quad 6 + 1 \times 3 = \boxed{9} \quad 16 + 6 \times 2 = \boxed{28}$$

$$2 + 10 \times 1 = \boxed{12} \quad 3 + 7 \times 2 = \boxed{17} \quad 2 + 11 \times 1 = \boxed{13}$$