

$11 + 17 \times 2 = \boxed{45}$

$15 + 3 \times 1 = \boxed{18}$

$18 + 1 \times 2 = \boxed{20}$

$8 + 14 \times 1 = \boxed{22}$

$15 + 13 \times 1 = \boxed{28}$

$16 + 3 \times 2 = \boxed{22}$

$1 + 8 \times 1 = \boxed{9}$

$20 + 9 \times 4 = \boxed{56}$

$11 + 16 \times 1 = \boxed{27}$

$9 + 19 \times 4 = \boxed{85}$

$7 + 20 \times 1 = \boxed{27}$

$3 + 16 \times 4 = \boxed{67}$

$20 + 8 \times 3 = \boxed{44}$

$20 + 3 \times 2 = \boxed{26}$

$15 + 12 \times 1 = \boxed{27}$

$19 + 5 \times 3 = \boxed{34}$

$17 + 19 \times 4 = \boxed{93}$

$5 + 18 \times 2 = \boxed{41}$

$14 + 10 \times 1 = \boxed{24}$

$17 + 12 \times 3 = \boxed{53}$

$4 + 10 \times 4 = \boxed{44}$

$10 + 18 \times 4 = \boxed{82}$

$20 + 9 \times 3 = \boxed{47}$

$19 + 8 \times 2 = \boxed{35}$