

$17 + 16 \times 4 = \boxed{81}$

$2 + 8 \times 3 = \boxed{26}$

$4 + 16 \times 3 = \boxed{52}$

$8 + 9 \times 3 = \boxed{35}$

$2 + 17 \times 4 = \boxed{70}$

$5 + 12 \times 3 = \boxed{41}$

$5 + 4 \times 3 = \boxed{17}$

$3 + 15 \times 2 = \boxed{33}$

$9 + 12 \times 1 = \boxed{21}$

$17 + 3 \times 2 = \boxed{23}$

$11 + 14 \times 4 = \boxed{67}$

$15 + 16 \times 1 = \boxed{31}$

$1 + 2 \times 1 = \boxed{3}$

$3 + 13 \times 4 = \boxed{55}$

$20 + 19 \times 1 = \boxed{39}$

$7 + 19 \times 2 = \boxed{45}$

$12 + 18 \times 3 = \boxed{66}$

$19 + 6 \times 3 = \boxed{37}$

$1 + 7 \times 2 = \boxed{15}$

$7 + 3 \times 4 = \boxed{19}$

$4 + 19 \times 1 = \boxed{23}$

$12 + 15 \times 1 = \boxed{27}$

$11 + 12 \times 3 = \boxed{47}$

$17 + 15 \times 4 = \boxed{77}$