

$18 + 14 \times 2 = \boxed{46}$

$16 + 6 \times 3 = \boxed{34}$

$6 + 5 \times 2 = \boxed{16}$

$1 + 17 \times 1 = \boxed{18}$

$16 + 3 \times 1 = \boxed{19}$

$4 + 6 \times 2 = \boxed{16}$

$18 + 17 \times 2 = \boxed{52}$

$1 + 8 \times 4 = \boxed{33}$

$7 + 12 \times 2 = \boxed{31}$

$17 + 5 \times 1 = \boxed{22}$

$17 + 7 \times 1 = \boxed{24}$

$6 + 14 \times 3 = \boxed{48}$

$14 + 3 \times 1 = \boxed{17}$

$20 + 14 \times 1 = \boxed{34}$

$19 + 8 \times 3 = \boxed{43}$

$15 + 5 \times 4 = \boxed{35}$

$11 + 5 \times 3 = \boxed{26}$

$11 + 17 \times 4 = \boxed{79}$

$14 + 8 \times 3 = \boxed{38}$

$20 + 17 \times 4 = \boxed{88}$

$1 + 19 \times 2 = \boxed{39}$

$13 + 8 \times 1 = \boxed{21}$

$20 + 2 \times 4 = \boxed{28}$

$1 + 19 \times 1 = \boxed{20}$