

$20 + 3 \times 3 = \boxed{29}$

$8 + 2 \times 2 = \boxed{12}$

$20 + 8 \times 1 = \boxed{28}$

$8 + 13 \times 3 = \boxed{47}$

$11 + 11 \times 3 = \boxed{44}$

$6 + 7 \times 2 = \boxed{20}$

$19 + 6 \times 4 = \boxed{43}$

$20 + 12 \times 3 = \boxed{56}$

$9 + 19 \times 2 = \boxed{47}$

$17 + 4 \times 2 = \boxed{25}$

$9 + 10 \times 1 = \boxed{19}$

$15 + 11 \times 1 = \boxed{26}$

$17 + 6 \times 4 = \boxed{41}$

$8 + 5 \times 3 = \boxed{23}$

$7 + 16 \times 4 = \boxed{71}$

$13 + 18 \times 1 = \boxed{31}$

$9 + 3 \times 2 = \boxed{15}$

$14 + 14 \times 1 = \boxed{28}$

$20 + 8 \times 2 = \boxed{36}$

$6 + 10 \times 3 = \boxed{36}$

$7 + 12 \times 1 = \boxed{19}$

$1 + 4 \times 3 = \boxed{13}$

$9 + 3 \times 2 = \boxed{15}$

$13 + 16 \times 3 = \boxed{61}$