

$$16 + 15 \times 1 = \boxed{31} \quad 20 + 10 \times 2 = \boxed{40} \quad 18 + 19 \times 1 = \boxed{37}$$

$$12 + 10 \times 1 = \boxed{22} \quad 13 + 4 \times 2 = \boxed{21} \quad 10 + 12 \times 4 = \boxed{58}$$

$$18 + 6 \times 3 = \boxed{36} \quad 18 + 12 \times 2 = \boxed{42} \quad 10 + 12 \times 1 = \boxed{22}$$

$$3 + 19 \times 1 = \boxed{22} \quad 11 + 7 \times 4 = \boxed{39} \quad 5 + 16 \times 2 = \boxed{37}$$

$$12 + 18 \times 4 = \boxed{84} \quad 3 + 4 \times 3 = \boxed{15} \quad 16 + 19 \times 1 = \boxed{35}$$

$$15 + 11 \times 3 = \boxed{48} \quad 10 + 14 \times 4 = \boxed{66} \quad 8 + 12 \times 3 = \boxed{44}$$

$$2 + 6 \times 2 = \boxed{14} \quad 18 + 16 \times 3 = \boxed{66} \quad 9 + 19 \times 2 = \boxed{47}$$

$$2 + 13 \times 1 = \boxed{15} \quad 5 + 4 \times 3 = \boxed{17} \quad 15 + 18 \times 3 = \boxed{69}$$