

$1 + 18 \times 1 = \boxed{19}$

$1 + 13 \times 1 = \boxed{14}$

$13 + 8 \times 2 = \boxed{29}$

$15 + 14 \times 2 = \boxed{43}$

$18 + 13 \times 2 = \boxed{44}$

$13 + 19 \times 2 = \boxed{51}$

$11 + 16 \times 1 = \boxed{27}$

$4 + 7 \times 3 = \boxed{25}$

$7 + 12 \times 2 = \boxed{31}$

$5 + 2 \times 3 = \boxed{11}$

$4 + 15 \times 2 = \boxed{34}$

$2 + 4 \times 2 = \boxed{10}$

$11 + 17 \times 3 = \boxed{62}$

$20 + 14 \times 3 = \boxed{62}$

$10 + 20 \times 1 = \boxed{30}$

$7 + 14 \times 1 = \boxed{21}$

$4 + 16 \times 1 = \boxed{20}$

$16 + 19 \times 1 = \boxed{35}$

$17 + 17 \times 2 = \boxed{51}$

$12 + 15 \times 3 = \boxed{57}$

$8 + 12 \times 4 = \boxed{56}$

$17 + 10 \times 3 = \boxed{47}$

$4 + 1 \times 2 = \boxed{6}$

$17 + 14 \times 4 = \boxed{73}$