

$15 + 11 \times 3 = \boxed{48}$

$16 + 12 \times 4 = \boxed{64}$

$6 + 6 \times 2 = \boxed{18}$

$19 + 14 \times 2 = \boxed{47}$

$15 + 18 \times 1 = \boxed{33}$

$20 + 10 \times 2 = \boxed{40}$

$3 + 9 \times 1 = \boxed{12}$

$7 + 4 \times 3 = \boxed{19}$

$13 + 11 \times 4 = \boxed{57}$

$14 + 10 \times 4 = \boxed{54}$

$11 + 14 \times 3 = \boxed{53}$

$5 + 15 \times 4 = \boxed{65}$

$13 + 10 \times 4 = \boxed{53}$

$4 + 7 \times 1 = \boxed{11}$

$8 + 17 \times 1 = \boxed{25}$

$13 + 15 \times 3 = \boxed{58}$

$7 + 5 \times 3 = \boxed{22}$

$5 + 2 \times 1 = \boxed{7}$

$3 + 3 \times 2 = \boxed{9}$

$1 + 2 \times 4 = \boxed{9}$

$19 + 18 \times 3 = \boxed{73}$

$3 + 10 \times 2 = \boxed{23}$

$13 + 8 \times 3 = \boxed{37}$

$10 + 4 \times 2 = \boxed{18}$