

$$9 + 2 \times 3 = \boxed{15}$$

$$6 + 18 \times 1 = \boxed{24}$$

$$9 + 5 \times 4 = \boxed{29}$$

$$9 + 13 \times 2 = \boxed{35}$$

$$14 + 3 \times 2 = \boxed{20}$$

$$8 + 11 \times 4 = \boxed{52}$$

$$7 + 16 \times 4 = \boxed{71}$$

$$11 + 15 \times 2 = \boxed{41}$$

$$8 + 19 \times 2 = \boxed{46}$$

$$10 + 17 \times 1 = \boxed{27}$$

$$5 + 20 \times 1 = \boxed{25}$$

$$12 + 6 \times 1 = \boxed{18}$$

$$13 + 11 \times 3 = \boxed{46}$$

$$18 + 9 \times 2 = \boxed{36}$$

$$3 + 11 \times 4 = \boxed{47}$$

$$13 + 17 \times 4 = \boxed{81}$$

$$3 + 9 \times 3 = \boxed{30}$$

$$7 + 10 \times 1 = \boxed{17}$$

$$8 + 15 \times 4 = \boxed{68}$$

$$4 + 4 \times 2 = \boxed{12}$$

$$1 + 15 \times 1 = \boxed{16}$$

$$3 + 14 \times 2 = \boxed{31}$$

$$19 + 8 \times 2 = \boxed{35}$$

$$6 + 17 \times 4 = \boxed{74}$$