

$13 + 1 \times 2 = \boxed{15}$

$5 + 16 \times 1 = \boxed{21}$

$13 + 3 \times 3 = \boxed{22}$

$12 + 18 \times 3 = \boxed{66}$

$19 + 9 \times 2 = \boxed{37}$

$19 + 9 \times 2 = \boxed{37}$

$2 + 20 \times 3 = \boxed{62}$

$9 + 20 \times 4 = \boxed{89}$

$11 + 4 \times 4 = \boxed{27}$

$14 + 11 \times 4 = \boxed{58}$

$19 + 10 \times 3 = \boxed{49}$

$16 + 18 \times 3 = \boxed{70}$

$9 + 7 \times 1 = \boxed{16}$

$16 + 16 \times 4 = \boxed{80}$

$1 + 10 \times 1 = \boxed{11}$

$15 + 2 \times 2 = \boxed{19}$

$9 + 7 \times 4 = \boxed{37}$

$1 + 5 \times 4 = \boxed{21}$

$17 + 3 \times 2 = \boxed{23}$

$15 + 9 \times 1 = \boxed{24}$

$13 + 6 \times 4 = \boxed{37}$

$14 + 14 \times 4 = \boxed{70}$

$4 + 7 \times 1 = \boxed{11}$

$18 + 7 \times 4 = \boxed{46}$