

$$9 + 6 \times 4 = \boxed{33}$$

$$6 + 12 \times 1 = \boxed{18}$$

$$18 + 12 \times 3 = \boxed{54}$$

$$3 + 2 \times 1 = \boxed{5}$$

$$4 + 2 \times 3 = \boxed{10}$$

$$2 + 1 \times 3 = \boxed{5}$$

$$11 + 9 \times 3 = \boxed{38}$$

$$3 + 15 \times 1 = \boxed{18}$$

$$5 + 18 \times 1 = \boxed{23}$$

$$12 + 1 \times 1 = \boxed{13}$$

$$15 + 12 \times 1 = \boxed{27}$$

$$7 + 8 \times 2 = \boxed{23}$$

$$17 + 14 \times 2 = \boxed{45}$$

$$2 + 6 \times 4 = \boxed{26}$$

$$6 + 16 \times 4 = \boxed{70}$$

$$14 + 9 \times 2 = \boxed{32}$$

$$13 + 1 \times 2 = \boxed{15}$$

$$7 + 19 \times 4 = \boxed{83}$$

$$14 + 7 \times 4 = \boxed{42}$$

$$16 + 15 \times 4 = \boxed{76}$$

$$15 + 18 \times 4 = \boxed{87}$$

$$12 + 13 \times 4 = \boxed{64}$$

$$16 + 1 \times 4 = \boxed{20}$$

$$12 + 14 \times 4 = \boxed{68}$$