

$18 + 19 \times 1 = \boxed{37}$

$1 + 12 \times 2 = \boxed{25}$

$9 + 6 \times 2 = \boxed{21}$

$9 + 12 \times 4 = \boxed{57}$

$18 + 18 \times 4 = \boxed{90}$

$9 + 18 \times 2 = \boxed{45}$

$2 + 11 \times 4 = \boxed{46}$

$4 + 7 \times 4 = \boxed{32}$

$19 + 14 \times 2 = \boxed{47}$

$20 + 9 \times 1 = \boxed{29}$

$9 + 11 \times 2 = \boxed{31}$

$20 + 5 \times 4 = \boxed{40}$

$4 + 9 \times 4 = \boxed{40}$

$20 + 18 \times 1 = \boxed{38}$

$8 + 1 \times 4 = \boxed{12}$

$19 + 14 \times 4 = \boxed{75}$

$6 + 13 \times 3 = \boxed{45}$

$3 + 9 \times 2 = \boxed{21}$

$7 + 7 \times 2 = \boxed{21}$

$11 + 13 \times 4 = \boxed{63}$

$9 + 7 \times 3 = \boxed{30}$

$16 + 15 \times 2 = \boxed{46}$

$4 + 5 \times 3 = \boxed{19}$

$16 + 9 \times 1 = \boxed{25}$