

$20 + 10 \times 4 = \boxed{60}$

$9 + 13 \times 3 = \boxed{48}$

$1 + 2 \times 2 = \boxed{5}$

$20 + 13 \times 2 = \boxed{46}$

$1 + 14 \times 4 = \boxed{57}$

$20 + 3 \times 2 = \boxed{26}$

$13 + 9 \times 2 = \boxed{31}$

$18 + 20 \times 2 = \boxed{58}$

$13 + 2 \times 3 = \boxed{19}$

$10 + 9 \times 4 = \boxed{46}$

$20 + 6 \times 4 = \boxed{44}$

$4 + 11 \times 1 = \boxed{15}$

$1 + 15 \times 3 = \boxed{46}$

$4 + 5 \times 2 = \boxed{14}$

$20 + 10 \times 4 = \boxed{60}$

$18 + 15 \times 4 = \boxed{78}$

$17 + 4 \times 3 = \boxed{29}$

$19 + 14 \times 1 = \boxed{33}$

$1 + 6 \times 2 = \boxed{13}$

$12 + 9 \times 2 = \boxed{30}$

$5 + 8 \times 1 = \boxed{13}$

$19 + 9 \times 1 = \boxed{28}$

$1 + 9 \times 2 = \boxed{19}$

$5 + 3 \times 3 = \boxed{14}$