

$$17 + 18 \times 3 = \boxed{71} \quad 4 + 7 \times 1 = \boxed{11} \quad 10 + 13 \times 1 = \boxed{23}$$

$$4 + 7 \times 4 = \boxed{32} \quad 11 + 10 \times 2 = \boxed{31} \quad 20 + 13 \times 3 = \boxed{59}$$

$$12 + 3 \times 4 = \boxed{24} \quad 8 + 19 \times 1 = \boxed{27} \quad 7 + 13 \times 1 = \boxed{20}$$

$$11 + 7 \times 2 = \boxed{25} \quad 11 + 20 \times 4 = \boxed{91} \quad 5 + 16 \times 4 = \boxed{69}$$

$$10 + 7 \times 1 = \boxed{17} \quad 3 + 2 \times 1 = \boxed{5} \quad 5 + 20 \times 1 = \boxed{25}$$

$$18 + 7 \times 2 = \boxed{32} \quad 13 + 2 \times 1 = \boxed{15} \quad 11 + 1 \times 4 = \boxed{15}$$

$$20 + 8 \times 2 = \boxed{36} \quad 16 + 10 \times 2 = \boxed{36} \quad 19 + 19 \times 4 = \boxed{95}$$

$$1 + 17 \times 4 = \boxed{69} \quad 16 + 1 \times 3 = \boxed{19} \quad 20 + 12 \times 1 = \boxed{32}$$