www.das-bastelteam.de

$15 + 10 \times 3 = \boxed{45}$ $11 + 18 \times 4 = \boxed{83}$ $20 + 2 \times 2 = \boxed{24}$

$7 + 20 \times 4 = \boxed{87}$ $13 + 12 \times 4 = \boxed{61}$ $14 + 13 \times 2 = \boxed{40}$

$6 + 19 \times 4 = \boxed{82}$ $18 + 9 \times 2 = \boxed{36}$ $6 + 12 \times 1 = \boxed{18}$

$9 + 8 \times 3 = \boxed{33}$ $9 + 19 \times 1 = \boxed{28}$ $10 + 4 \times 1 = \boxed{14}$

$17 + 8 \times 3 = \boxed{41}$ $1 + 14 \times 4 = \boxed{57}$ $8 + 17 \times 1 = \boxed{25}$

$3 + 15 \times 2 = \boxed{33}$ $19 + 13 \times 2 = \boxed{45}$ $5 + 16 \times 3 = \boxed{53}$

$11 + 20 \times 3 = \boxed{71}$ $8 + 18 \times 1 = \boxed{26}$ $15 + 6 \times 3 = \boxed{33}$

$8 + 6 \times 4 = \boxed{32}$ $15 + 4 \times 3 = \boxed{27}$ $5 + 3 \times 2 = \boxed{11}$