

$17 + 9 \times 4 = \boxed{53}$

$15 + 12 \times 3 = \boxed{51}$

$15 + 16 \times 3 = \boxed{63}$

$12 + 17 \times 2 = \boxed{46}$

$13 + 5 \times 2 = \boxed{23}$

$8 + 8 \times 1 = \boxed{16}$

$17 + 1 \times 2 = \boxed{19}$

$14 + 15 \times 2 = \boxed{44}$

$15 + 4 \times 3 = \boxed{27}$

$9 + 15 \times 4 = \boxed{69}$

$18 + 6 \times 2 = \boxed{30}$

$3 + 1 \times 1 = \boxed{4}$

$6 + 6 \times 2 = \boxed{18}$

$3 + 5 \times 4 = \boxed{23}$

$15 + 6 \times 4 = \boxed{39}$

$19 + 4 \times 3 = \boxed{31}$

$19 + 2 \times 2 = \boxed{23}$

$6 + 2 \times 2 = \boxed{10}$

$17 + 6 \times 1 = \boxed{23}$

$13 + 1 \times 4 = \boxed{17}$

$18 + 13 \times 1 = \boxed{31}$

$3 + 19 \times 1 = \boxed{22}$

$3 + 3 \times 4 = \boxed{15}$

$5 + 20 \times 4 = \boxed{85}$