

$$9 + 2 \times 4 = \boxed{17} \quad 20 + 12 \times 2 = \boxed{44} \quad 2 + 19 \times 1 = \boxed{21}$$

$$5 + 2 \times 4 = \boxed{13} \quad 15 + 13 \times 4 = \boxed{67} \quad 5 + 3 \times 1 = \boxed{8}$$

$$12 + 16 \times 4 = \boxed{76} \quad 20 + 2 \times 1 = \boxed{22} \quad 19 + 13 \times 1 = \boxed{32}$$

$$15 + 15 \times 1 = \boxed{30} \quad 2 + 8 \times 2 = \boxed{18} \quad 8 + 12 \times 2 = \boxed{32}$$

$$2 + 4 \times 4 = \boxed{18} \quad 14 + 2 \times 1 = \boxed{16} \quad 11 + 11 \times 3 = \boxed{44}$$

$$10 + 19 \times 4 = \boxed{86} \quad 20 + 14 \times 4 = \boxed{76} \quad 18 + 6 \times 4 = \boxed{42}$$

$$5 + 12 \times 3 = \boxed{41} \quad 15 + 2 \times 1 = \boxed{17} \quad 13 + 6 \times 2 = \boxed{25}$$

$$13 + 2 \times 1 = \boxed{15} \quad 4 + 5 \times 2 = \boxed{14} \quad 6 + 8 \times 4 = \boxed{38}$$