

$15 + 12 \times 4 = \boxed{63}$

$12 + 5 \times 2 = \boxed{22}$

$5 + 17 \times 1 = \boxed{22}$

$11 + 20 \times 1 = \boxed{31}$

$4 + 1 \times 2 = \boxed{6}$

$12 + 2 \times 3 = \boxed{18}$

$16 + 7 \times 2 = \boxed{30}$

$2 + 15 \times 1 = \boxed{17}$

$2 + 6 \times 4 = \boxed{26}$

$13 + 12 \times 1 = \boxed{25}$

$8 + 9 \times 4 = \boxed{44}$

$12 + 1 \times 4 = \boxed{16}$

$11 + 7 \times 4 = \boxed{39}$

$20 + 8 \times 1 = \boxed{28}$

$20 + 18 \times 4 = \boxed{92}$

$1 + 5 \times 3 = \boxed{16}$

$5 + 14 \times 2 = \boxed{33}$

$7 + 13 \times 1 = \boxed{20}$

$19 + 1 \times 1 = \boxed{20}$

$1 + 6 \times 1 = \boxed{7}$

$6 + 9 \times 4 = \boxed{42}$

$2 + 20 \times 4 = \boxed{82}$

$4 + 13 \times 3 = \boxed{43}$

$12 + 12 \times 2 = \boxed{36}$