

$6 + 8 \times 4 = \boxed{38}$

$3 + 8 \times 4 = \boxed{35}$

$13 + 6 \times 3 = \boxed{31}$

$12 + 4 \times 3 = \boxed{24}$

$8 + 19 \times 4 = \boxed{84}$

$4 + 16 \times 2 = \boxed{36}$

$9 + 4 \times 1 = \boxed{13}$

$20 + 1 \times 2 = \boxed{22}$

$12 + 8 \times 2 = \boxed{28}$

$8 + 9 \times 3 = \boxed{35}$

$19 + 16 \times 3 = \boxed{67}$

$9 + 2 \times 1 = \boxed{11}$

$20 + 15 \times 1 = \boxed{35}$

$20 + 1 \times 1 = \boxed{21}$

$20 + 19 \times 2 = \boxed{58}$

$20 + 14 \times 3 = \boxed{62}$

$4 + 12 \times 4 = \boxed{52}$

$16 + 15 \times 1 = \boxed{31}$

$1 + 17 \times 4 = \boxed{69}$

$4 + 15 \times 2 = \boxed{34}$

$9 + 18 \times 1 = \boxed{27}$

$1 + 3 \times 4 = \boxed{13}$

$1 + 7 \times 2 = \boxed{15}$

$2 + 13 \times 1 = \boxed{15}$