

$8 + 15 \times 3 = \boxed{53}$

$5 + 9 \times 1 = \boxed{14}$

$10 + 9 \times 1 = \boxed{19}$

$6 + 5 \times 3 = \boxed{21}$

$2 + 5 \times 1 = \boxed{7}$

$18 + 3 \times 3 = \boxed{27}$

$1 + 8 \times 4 = \boxed{33}$

$11 + 1 \times 4 = \boxed{15}$

$19 + 11 \times 4 = \boxed{63}$

$20 + 4 \times 3 = \boxed{32}$

$17 + 7 \times 2 = \boxed{31}$

$14 + 12 \times 2 = \boxed{38}$

$2 + 10 \times 2 = \boxed{22}$

$16 + 4 \times 4 = \boxed{32}$

$16 + 3 \times 1 = \boxed{19}$

$15 + 5 \times 1 = \boxed{20}$

$2 + 16 \times 2 = \boxed{34}$

$3 + 7 \times 1 = \boxed{10}$

$6 + 20 \times 4 = \boxed{86}$

$5 + 18 \times 1 = \boxed{23}$

$4 + 7 \times 2 = \boxed{18}$

$5 + 6 \times 4 = \boxed{29}$

$6 + 15 \times 3 = \boxed{51}$

$5 + 1 \times 3 = \boxed{8}$