

$15 + 1 \times 3 = \boxed{}$

$18 + 8 \times 3 = \boxed{}$

$20 + 4 \times 4 = \boxed{}$

$18 + 8 \times 3 = \boxed{}$

$7 + 19 \times 4 = \boxed{}$

$18 + 20 \times 2 = \boxed{}$

$9 + 10 \times 1 = \boxed{}$

$10 + 2 \times 1 = \boxed{}$

$1 + 12 \times 3 = \boxed{}$

$8 + 18 \times 4 = \boxed{}$

$3 + 17 \times 3 = \boxed{}$

$20 + 10 \times 4 = \boxed{}$

$1 + 19 \times 4 = \boxed{}$

$11 + 16 \times 2 = \boxed{}$

$19 + 20 \times 2 = \boxed{}$

$9 + 20 \times 1 = \boxed{}$

$19 + 12 \times 3 = \boxed{}$

$5 + 17 \times 1 = \boxed{}$

$7 + 5 \times 4 = \boxed{}$

$7 + 12 \times 2 = \boxed{}$

$19 + 11 \times 3 = \boxed{}$

$15 + 13 \times 2 = \boxed{}$

$4 + 8 \times 3 = \boxed{}$

$14 + 12 \times 2 = \boxed{}$