

$15 + 11 \times 2 = \boxed{}$

$16 + 11 \times 2 = \boxed{}$

$10 + 1 \times 4 = \boxed{}$

$20 + 20 \times 1 = \boxed{}$

$10 + 13 \times 1 = \boxed{}$

$13 + 2 \times 4 = \boxed{}$

$14 + 4 \times 1 = \boxed{}$

$18 + 16 \times 3 = \boxed{}$

$17 + 3 \times 1 = \boxed{}$

$2 + 9 \times 3 = \boxed{}$

$2 + 13 \times 4 = \boxed{}$

$7 + 4 \times 2 = \boxed{}$

$18 + 1 \times 4 = \boxed{}$

$10 + 4 \times 2 = \boxed{}$

$11 + 1 \times 2 = \boxed{}$

$9 + 14 \times 4 = \boxed{}$

$6 + 18 \times 4 = \boxed{}$

$11 + 11 \times 4 = \boxed{}$

$11 + 15 \times 4 = \boxed{}$

$14 + 3 \times 4 = \boxed{}$

$4 + 15 \times 1 = \boxed{}$

$12 + 2 \times 3 = \boxed{}$

$18 + 10 \times 1 = \boxed{}$

$3 + 20 \times 2 = \boxed{}$