

$2 + 14 \times 1 = \boxed{\phantom{00}}$

$2 + 20 \times 3 = \boxed{\phantom{00}}$

$1 + 6 \times 1 = \boxed{\phantom{00}}$

$1 + 18 \times 3 = \boxed{\phantom{00}}$

$13 + 18 \times 4 = \boxed{\phantom{00}}$

$7 + 17 \times 4 = \boxed{\phantom{00}}$

$16 + 7 \times 1 = \boxed{\phantom{00}}$

$2 + 14 \times 3 = \boxed{\phantom{00}}$

$5 + 1 \times 2 = \boxed{\phantom{00}}$

$14 + 19 \times 4 = \boxed{\phantom{00}}$

$4 + 4 \times 1 = \boxed{\phantom{00}}$

$4 + 14 \times 2 = \boxed{\phantom{00}}$

$2 + 2 \times 1 = \boxed{\phantom{00}}$

$10 + 20 \times 1 = \boxed{\phantom{00}}$

$4 + 10 \times 1 = \boxed{\phantom{00}}$

$10 + 4 \times 2 = \boxed{\phantom{00}}$

$15 + 13 \times 4 = \boxed{\phantom{00}}$

$9 + 2 \times 3 = \boxed{\phantom{00}}$

$4 + 12 \times 1 = \boxed{\phantom{00}}$

$7 + 4 \times 1 = \boxed{\phantom{00}}$

$9 + 13 \times 4 = \boxed{\phantom{00}}$

$18 + 19 \times 1 = \boxed{\phantom{00}}$

$3 + 6 \times 1 = \boxed{\phantom{00}}$

$19 + 1 \times 1 = \boxed{\phantom{00}}$