

$6 + 18 \times 4 = \boxed{\phantom{000}}$

$10 + 20 \times 2 = \boxed{\phantom{000}}$

$7 + 17 \times 4 = \boxed{\phantom{000}}$

$1 + 18 \times 1 = \boxed{\phantom{000}}$

$11 + 16 \times 3 = \boxed{\phantom{000}}$

$3 + 17 \times 1 = \boxed{\phantom{000}}$

$11 + 4 \times 2 = \boxed{\phantom{000}}$

$11 + 11 \times 1 = \boxed{\phantom{000}}$

$19 + 5 \times 2 = \boxed{\phantom{000}}$

$10 + 3 \times 2 = \boxed{\phantom{000}}$

$11 + 18 \times 4 = \boxed{\phantom{000}}$

$15 + 9 \times 3 = \boxed{\phantom{000}}$

$13 + 5 \times 2 = \boxed{\phantom{000}}$

$18 + 9 \times 2 = \boxed{\phantom{000}}$

$5 + 14 \times 3 = \boxed{\phantom{000}}$

$13 + 2 \times 4 = \boxed{\phantom{000}}$

$7 + 6 \times 3 = \boxed{\phantom{000}}$

$2 + 19 \times 2 = \boxed{\phantom{000}}$

$2 + 18 \times 2 = \boxed{\phantom{000}}$

$17 + 6 \times 3 = \boxed{\phantom{000}}$

$4 + 10 \times 2 = \boxed{\phantom{000}}$

$9 + 6 \times 4 = \boxed{\phantom{000}}$

$20 + 7 \times 1 = \boxed{\phantom{000}}$

$8 + 9 \times 2 = \boxed{\phantom{000}}$