

$15 + 8 \times 4 = \boxed{\phantom{00}}$

$13 + 2 \times 1 = \boxed{\phantom{00}}$

$17 + 12 \times 4 = \boxed{\phantom{00}}$

$9 + 10 \times 2 = \boxed{\phantom{00}}$

$13 + 6 \times 1 = \boxed{\phantom{00}}$

$15 + 4 \times 2 = \boxed{\phantom{00}}$

$8 + 4 \times 1 = \boxed{\phantom{00}}$

$11 + 12 \times 3 = \boxed{\phantom{00}}$

$8 + 13 \times 2 = \boxed{\phantom{00}}$

$1 + 8 \times 3 = \boxed{\phantom{00}}$

$20 + 13 \times 1 = \boxed{\phantom{00}}$

$5 + 3 \times 3 = \boxed{\phantom{00}}$

$3 + 9 \times 1 = \boxed{\phantom{00}}$

$17 + 6 \times 4 = \boxed{\phantom{00}}$

$9 + 12 \times 1 = \boxed{\phantom{00}}$

$13 + 11 \times 4 = \boxed{\phantom{00}}$

$11 + 6 \times 1 = \boxed{\phantom{00}}$

$17 + 2 \times 4 = \boxed{\phantom{00}}$

$5 + 9 \times 3 = \boxed{\phantom{00}}$

$5 + 15 \times 1 = \boxed{\phantom{00}}$

$16 + 4 \times 4 = \boxed{\phantom{00}}$

$8 + 8 \times 2 = \boxed{\phantom{00}}$

$5 + 19 \times 4 = \boxed{\phantom{00}}$

$1 + 3 \times 2 = \boxed{\phantom{00}}$