

$15 + 19 \times 2 = \boxed{\phantom{000}}$

$1 + 14 \times 2 = \boxed{\phantom{000}}$

$14 + 19 \times 4 = \boxed{\phantom{000}}$

$19 + 11 \times 2 = \boxed{\phantom{000}}$

$11 + 18 \times 1 = \boxed{\phantom{000}}$

$7 + 18 \times 3 = \boxed{\phantom{000}}$

$1 + 20 \times 2 = \boxed{\phantom{000}}$

$12 + 13 \times 2 = \boxed{\phantom{000}}$

$19 + 1 \times 3 = \boxed{\phantom{000}}$

$12 + 20 \times 1 = \boxed{\phantom{000}}$

$3 + 13 \times 3 = \boxed{\phantom{000}}$

$13 + 19 \times 4 = \boxed{\phantom{000}}$

$1 + 9 \times 2 = \boxed{\phantom{000}}$

$1 + 11 \times 1 = \boxed{\phantom{000}}$

$17 + 12 \times 2 = \boxed{\phantom{000}}$

$2 + 18 \times 2 = \boxed{\phantom{000}}$

$13 + 13 \times 1 = \boxed{\phantom{000}}$

$10 + 14 \times 4 = \boxed{\phantom{000}}$

$13 + 2 \times 3 = \boxed{\phantom{000}}$

$11 + 7 \times 2 = \boxed{\phantom{000}}$

$15 + 12 \times 2 = \boxed{\phantom{000}}$

$6 + 4 \times 3 = \boxed{\phantom{000}}$

$9 + 1 \times 2 = \boxed{\phantom{000}}$

$19 + 15 \times 3 = \boxed{\phantom{000}}$