

$13 + 15 \times 1 = \boxed{}$

$3 + 4 \times 4 = \boxed{}$

$11 + 9 \times 2 = \boxed{}$

$20 + 17 \times 1 = \boxed{}$

$10 + 7 \times 1 = \boxed{}$

$4 + 13 \times 2 = \boxed{}$

$8 + 18 \times 1 = \boxed{}$

$11 + 12 \times 1 = \boxed{}$

$6 + 1 \times 2 = \boxed{}$

$1 + 6 \times 1 = \boxed{}$

$8 + 14 \times 1 = \boxed{}$

$7 + 18 \times 2 = \boxed{}$

$6 + 17 \times 2 = \boxed{}$

$20 + 15 \times 1 = \boxed{}$

$8 + 15 \times 1 = \boxed{}$

$10 + 5 \times 3 = \boxed{}$

$1 + 6 \times 3 = \boxed{}$

$16 + 5 \times 4 = \boxed{}$

$16 + 6 \times 3 = \boxed{}$

$9 + 9 \times 2 = \boxed{}$

$15 + 9 \times 4 = \boxed{}$

$16 + 9 \times 2 = \boxed{}$

$12 + 1 \times 1 = \boxed{}$

$6 + 20 \times 4 = \boxed{}$