

$15 + 18 \times 3 = \boxed{\phantom{000}}$

$14 + 8 \times 3 = \boxed{\phantom{000}}$

$7 + 13 \times 1 = \boxed{\phantom{000}}$

$15 + 19 \times 4 = \boxed{\phantom{000}}$

$12 + 8 \times 3 = \boxed{\phantom{000}}$

$4 + 10 \times 1 = \boxed{\phantom{000}}$

$7 + 20 \times 2 = \boxed{\phantom{000}}$

$1 + 20 \times 1 = \boxed{\phantom{000}}$

$9 + 16 \times 2 = \boxed{\phantom{000}}$

$16 + 18 \times 2 = \boxed{\phantom{000}}$

$20 + 1 \times 3 = \boxed{\phantom{000}}$

$9 + 5 \times 1 = \boxed{\phantom{000}}$

$10 + 2 \times 2 = \boxed{\phantom{000}}$

$17 + 3 \times 4 = \boxed{\phantom{000}}$

$5 + 12 \times 1 = \boxed{\phantom{000}}$

$19 + 20 \times 1 = \boxed{\phantom{000}}$

$9 + 17 \times 2 = \boxed{\phantom{000}}$

$2 + 10 \times 3 = \boxed{\phantom{000}}$

$10 + 19 \times 2 = \boxed{\phantom{000}}$

$2 + 5 \times 1 = \boxed{\phantom{000}}$

$8 + 3 \times 3 = \boxed{\phantom{000}}$

$16 + 12 \times 2 = \boxed{\phantom{000}}$

$14 + 18 \times 2 = \boxed{\phantom{000}}$

$19 + 7 \times 2 = \boxed{\phantom{000}}$