

$20 + 6 \times 2 = \boxed{\phantom{00}}$

$2 + 2 \times 4 = \boxed{\phantom{00}}$

$5 + 7 \times 2 = \boxed{\phantom{00}}$

$11 + 14 \times 4 = \boxed{\phantom{00}}$

$14 + 20 \times 4 = \boxed{\phantom{00}}$

$6 + 13 \times 4 = \boxed{\phantom{00}}$

$17 + 5 \times 4 = \boxed{\phantom{00}}$

$13 + 9 \times 2 = \boxed{\phantom{00}}$

$4 + 11 \times 3 = \boxed{\phantom{00}}$

$2 + 4 \times 3 = \boxed{\phantom{00}}$

$7 + 6 \times 4 = \boxed{\phantom{00}}$

$17 + 11 \times 1 = \boxed{\phantom{00}}$

$11 + 19 \times 2 = \boxed{\phantom{00}}$

$15 + 6 \times 3 = \boxed{\phantom{00}}$

$12 + 6 \times 3 = \boxed{\phantom{00}}$

$1 + 8 \times 3 = \boxed{\phantom{00}}$

$9 + 14 \times 2 = \boxed{\phantom{00}}$

$1 + 4 \times 4 = \boxed{\phantom{00}}$

$1 + 10 \times 4 = \boxed{\phantom{00}}$

$17 + 18 \times 2 = \boxed{\phantom{00}}$

$1 + 19 \times 1 = \boxed{\phantom{00}}$

$5 + 10 \times 3 = \boxed{\phantom{00}}$

$12 + 14 \times 4 = \boxed{\phantom{00}}$

$5 + 9 \times 3 = \boxed{\phantom{00}}$