

$15 + 1 \times 4 = \boxed{}$

$8 + 9 \times 4 = \boxed{}$

$9 + 17 \times 1 = \boxed{}$

$17 + 14 \times 2 = \boxed{}$

$19 + 2 \times 4 = \boxed{}$

$12 + 4 \times 1 = \boxed{}$

$14 + 2 \times 1 = \boxed{}$

$5 + 6 \times 3 = \boxed{}$

$19 + 16 \times 2 = \boxed{}$

$14 + 19 \times 4 = \boxed{}$

$7 + 18 \times 1 = \boxed{}$

$9 + 15 \times 3 = \boxed{}$

$18 + 4 \times 4 = \boxed{}$

$18 + 7 \times 4 = \boxed{}$

$8 + 18 \times 4 = \boxed{}$

$11 + 11 \times 2 = \boxed{}$

$10 + 16 \times 1 = \boxed{}$

$2 + 12 \times 3 = \boxed{}$

$3 + 9 \times 1 = \boxed{}$

$20 + 11 \times 4 = \boxed{}$

$16 + 13 \times 2 = \boxed{}$

$10 + 7 \times 1 = \boxed{}$

$12 + 7 \times 1 = \boxed{}$

$18 + 4 \times 2 = \boxed{}$