

$15 + 13 \times 2 = \boxed{\phantom{000}}$

$8 + 10 \times 4 = \boxed{\phantom{000}}$

$4 + 10 \times 3 = \boxed{\phantom{000}}$

$16 + 5 \times 1 = \boxed{\phantom{000}}$

$12 + 9 \times 3 = \boxed{\phantom{000}}$

$2 + 7 \times 2 = \boxed{\phantom{000}}$

$6 + 15 \times 2 = \boxed{\phantom{000}}$

$18 + 4 \times 4 = \boxed{\phantom{000}}$

$14 + 7 \times 1 = \boxed{\phantom{000}}$

$2 + 14 \times 4 = \boxed{\phantom{000}}$

$6 + 20 \times 2 = \boxed{\phantom{000}}$

$6 + 10 \times 4 = \boxed{\phantom{000}}$

$5 + 9 \times 4 = \boxed{\phantom{000}}$

$17 + 4 \times 1 = \boxed{\phantom{000}}$

$4 + 20 \times 4 = \boxed{\phantom{000}}$

$2 + 13 \times 1 = \boxed{\phantom{000}}$

$18 + 6 \times 4 = \boxed{\phantom{000}}$

$20 + 1 \times 3 = \boxed{\phantom{000}}$

$6 + 20 \times 1 = \boxed{\phantom{000}}$

$16 + 10 \times 3 = \boxed{\phantom{000}}$

$17 + 17 \times 3 = \boxed{\phantom{000}}$

$17 + 18 \times 2 = \boxed{\phantom{000}}$

$12 + 17 \times 4 = \boxed{\phantom{000}}$

$9 + 9 \times 3 = \boxed{\phantom{000}}$