

$6 + 15 \times 2 = \boxed{\phantom{00}}$

$18 + 2 \times 2 = \boxed{\phantom{00}}$

$9 + 13 \times 3 = \boxed{\phantom{00}}$

$4 + 6 \times 2 = \boxed{\phantom{00}}$

$14 + 5 \times 1 = \boxed{\phantom{00}}$

$1 + 20 \times 1 = \boxed{\phantom{00}}$

$8 + 18 \times 1 = \boxed{\phantom{00}}$

$1 + 12 \times 4 = \boxed{\phantom{00}}$

$18 + 8 \times 2 = \boxed{\phantom{00}}$

$1 + 19 \times 2 = \boxed{\phantom{00}}$

$16 + 12 \times 1 = \boxed{\phantom{00}}$

$14 + 15 \times 3 = \boxed{\phantom{00}}$

$1 + 5 \times 2 = \boxed{\phantom{00}}$

$5 + 11 \times 3 = \boxed{\phantom{00}}$

$10 + 11 \times 1 = \boxed{\phantom{00}}$

$4 + 4 \times 2 = \boxed{\phantom{00}}$

$16 + 6 \times 2 = \boxed{\phantom{00}}$

$7 + 20 \times 1 = \boxed{\phantom{00}}$

$19 + 1 \times 3 = \boxed{\phantom{00}}$

$2 + 18 \times 4 = \boxed{\phantom{00}}$

$7 + 11 \times 2 = \boxed{\phantom{00}}$

$14 + 18 \times 4 = \boxed{\phantom{00}}$

$1 + 17 \times 4 = \boxed{\phantom{00}}$

$9 + 4 \times 1 = \boxed{\phantom{00}}$