

$6 + 14 \times 1 = \boxed{}$

$15 + 11 \times 1 = \boxed{}$

$3 + 14 \times 3 = \boxed{}$

$16 + 10 \times 4 = \boxed{}$

$8 + 8 \times 1 = \boxed{}$

$9 + 7 \times 3 = \boxed{}$

$4 + 9 \times 1 = \boxed{}$

$14 + 11 \times 4 = \boxed{}$

$17 + 2 \times 4 = \boxed{}$

$17 + 15 \times 4 = \boxed{}$

$15 + 9 \times 4 = \boxed{}$

$15 + 11 \times 4 = \boxed{}$

$16 + 15 \times 3 = \boxed{}$

$4 + 8 \times 2 = \boxed{}$

$14 + 11 \times 1 = \boxed{}$

$20 + 19 \times 4 = \boxed{}$

$19 + 19 \times 1 = \boxed{}$

$6 + 8 \times 2 = \boxed{}$

$9 + 19 \times 2 = \boxed{}$

$19 + 12 \times 1 = \boxed{}$

$8 + 14 \times 4 = \boxed{}$

$9 + 9 \times 1 = \boxed{}$

$18 + 10 \times 4 = \boxed{}$

$12 + 19 \times 1 = \boxed{}$