

$9 + 15 \times 2 = \boxed{}$

$9 + 20 \times 4 = \boxed{}$

$12 + 13 \times 3 = \boxed{}$

$13 + 15 \times 2 = \boxed{}$

$13 + 8 \times 4 = \boxed{}$

$17 + 3 \times 3 = \boxed{}$

$14 + 1 \times 3 = \boxed{}$

$7 + 10 \times 4 = \boxed{}$

$16 + 6 \times 4 = \boxed{}$

$16 + 9 \times 2 = \boxed{}$

$7 + 11 \times 2 = \boxed{}$

$10 + 6 \times 3 = \boxed{}$

$1 + 10 \times 1 = \boxed{}$

$11 + 10 \times 4 = \boxed{}$

$9 + 19 \times 1 = \boxed{}$

$3 + 11 \times 3 = \boxed{}$

$20 + 10 \times 1 = \boxed{}$

$17 + 11 \times 1 = \boxed{}$

$9 + 10 \times 3 = \boxed{}$

$16 + 3 \times 4 = \boxed{}$

$18 + 8 \times 2 = \boxed{}$

$20 + 3 \times 3 = \boxed{}$

$4 + 20 \times 4 = \boxed{}$

$10 + 10 \times 4 = \boxed{}$