

$7 + 15 \times 3 = \boxed{}$

$16 + 19 \times 1 = \boxed{}$

$5 + 14 \times 1 = \boxed{}$

$20 + 3 \times 3 = \boxed{}$

$3 + 2 \times 3 = \boxed{}$

$14 + 4 \times 1 = \boxed{}$

$4 + 1 \times 3 = \boxed{}$

$8 + 5 \times 3 = \boxed{}$

$8 + 4 \times 3 = \boxed{}$

$13 + 1 \times 4 = \boxed{}$

$4 + 1 \times 2 = \boxed{}$

$15 + 19 \times 1 = \boxed{}$

$5 + 3 \times 4 = \boxed{}$

$17 + 5 \times 3 = \boxed{}$

$3 + 8 \times 4 = \boxed{}$

$2 + 10 \times 3 = \boxed{}$

$6 + 8 \times 4 = \boxed{}$

$2 + 17 \times 2 = \boxed{}$

$9 + 8 \times 2 = \boxed{}$

$20 + 19 \times 4 = \boxed{}$

$15 + 20 \times 3 = \boxed{}$

$14 + 11 \times 1 = \boxed{}$

$1 + 18 \times 2 = \boxed{}$

$8 + 13 \times 2 = \boxed{}$