

$11 + 9 \times 3 = \boxed{}$

$8 + 7 \times 3 = \boxed{}$

$6 + 6 \times 4 = \boxed{}$

$11 + 15 \times 2 = \boxed{}$

$11 + 5 \times 2 = \boxed{}$

$5 + 6 \times 2 = \boxed{}$

$2 + 10 \times 3 = \boxed{}$

$1 + 17 \times 4 = \boxed{}$

$13 + 15 \times 2 = \boxed{}$

$12 + 12 \times 3 = \boxed{}$

$3 + 14 \times 3 = \boxed{}$

$8 + 12 \times 2 = \boxed{}$

$20 + 20 \times 1 = \boxed{}$

$13 + 17 \times 1 = \boxed{}$

$7 + 15 \times 3 = \boxed{}$

$14 + 11 \times 2 = \boxed{}$

$6 + 11 \times 2 = \boxed{}$

$5 + 5 \times 3 = \boxed{}$

$2 + 17 \times 3 = \boxed{}$

$10 + 9 \times 3 = \boxed{}$

$13 + 7 \times 3 = \boxed{}$

$12 + 9 \times 3 = \boxed{}$

$7 + 18 \times 2 = \boxed{}$

$15 + 17 \times 2 = \boxed{}$