

$18 + 16 \times 2 = \boxed{\phantom{00}}$

$7 + 12 \times 4 = \boxed{\phantom{00}}$

$4 + 7 \times 1 = \boxed{\phantom{00}}$

$6 + 10 \times 3 = \boxed{\phantom{00}}$

$15 + 9 \times 3 = \boxed{\phantom{00}}$

$8 + 12 \times 4 = \boxed{\phantom{00}}$

$4 + 13 \times 1 = \boxed{\phantom{00}}$

$10 + 10 \times 2 = \boxed{\phantom{00}}$

$4 + 2 \times 1 = \boxed{\phantom{00}}$

$15 + 9 \times 3 = \boxed{\phantom{00}}$

$11 + 16 \times 3 = \boxed{\phantom{00}}$

$18 + 5 \times 4 = \boxed{\phantom{00}}$

$11 + 16 \times 3 = \boxed{\phantom{00}}$

$12 + 17 \times 4 = \boxed{\phantom{00}}$

$3 + 12 \times 1 = \boxed{\phantom{00}}$

$11 + 4 \times 3 = \boxed{\phantom{00}}$

$7 + 2 \times 3 = \boxed{\phantom{00}}$

$16 + 19 \times 3 = \boxed{\phantom{00}}$

$6 + 5 \times 4 = \boxed{\phantom{00}}$

$20 + 5 \times 1 = \boxed{\phantom{00}}$

$15 + 20 \times 3 = \boxed{\phantom{00}}$

$12 + 8 \times 2 = \boxed{\phantom{00}}$

$1 + 13 \times 2 = \boxed{\phantom{00}}$

$4 + 16 \times 1 = \boxed{\phantom{00}}$