

$11 + 14 \times 1 = \boxed{}$

$20 + 12 \times 3 = \boxed{}$

$12 + 20 \times 2 = \boxed{}$

$13 + 14 \times 4 = \boxed{}$

$14 + 20 \times 3 = \boxed{}$

$18 + 5 \times 1 = \boxed{}$

$6 + 19 \times 3 = \boxed{}$

$5 + 14 \times 1 = \boxed{}$

$13 + 17 \times 3 = \boxed{}$

$13 + 19 \times 1 = \boxed{}$

$8 + 8 \times 2 = \boxed{}$

$13 + 13 \times 4 = \boxed{}$

$11 + 9 \times 3 = \boxed{}$

$11 + 6 \times 1 = \boxed{}$

$18 + 3 \times 1 = \boxed{}$

$18 + 17 \times 2 = \boxed{}$

$1 + 5 \times 1 = \boxed{}$

$9 + 10 \times 1 = \boxed{}$

$2 + 8 \times 2 = \boxed{}$

$11 + 6 \times 2 = \boxed{}$

$7 + 5 \times 4 = \boxed{}$

$11 + 4 \times 4 = \boxed{}$

$19 + 19 \times 2 = \boxed{}$

$13 + 7 \times 3 = \boxed{}$